



**Millimetron Workshop**  
**Paris, September 09-11, 09.2019**



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***on behalf of the Millimetron consortium***

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**Study of the thermal and electrodynamic  
characteristics of materials and  
components of the Millimetron space  
telescope at helium temperatures**

# Outline

- Introduction: Millimetron is the **CRYOGENIC** telescope
- Objects for terrestrial cryogen characterization
- Development of cryovacuum cameras for terrestrial tests of Mmron components and materials
- Instrumentations and results of cryo tests:
  - ✓ Reflectivity of materials for passive cooling system of Millimetron,
  - ✓ Reflectivity and thermal conductivity of composite materials of a main mirror of Millimetron, microwave properties
  - ✓ Antenna materials, mechanical & receivers components tests
  - ✓ Vibrations of mechanical coolers & temperature fluctuations of mechanical coolers and methods of their minimizations
- Conclusion

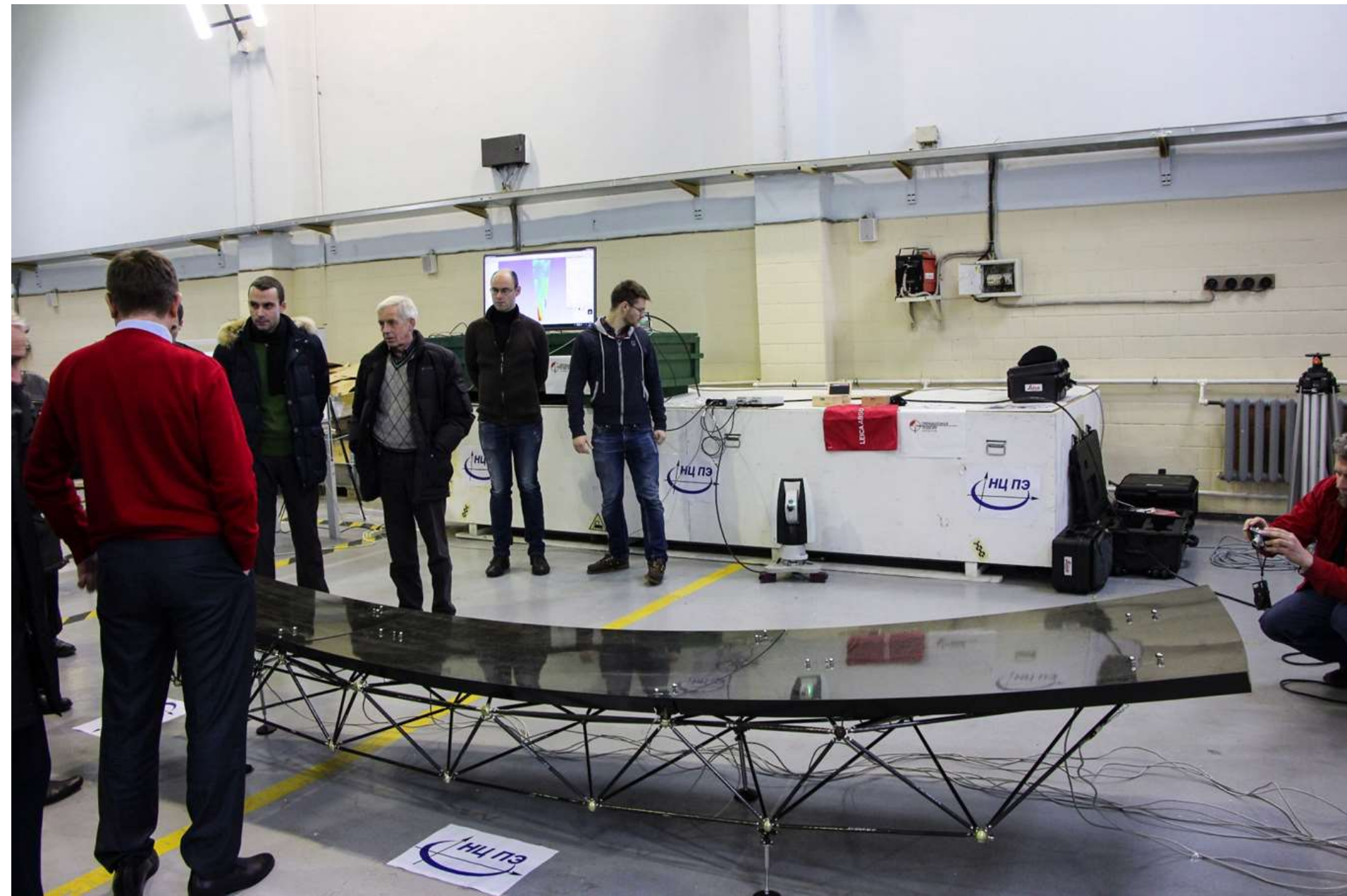
# Different materials & components: scaled models, actuators, hexapods, films, detectors, ect.



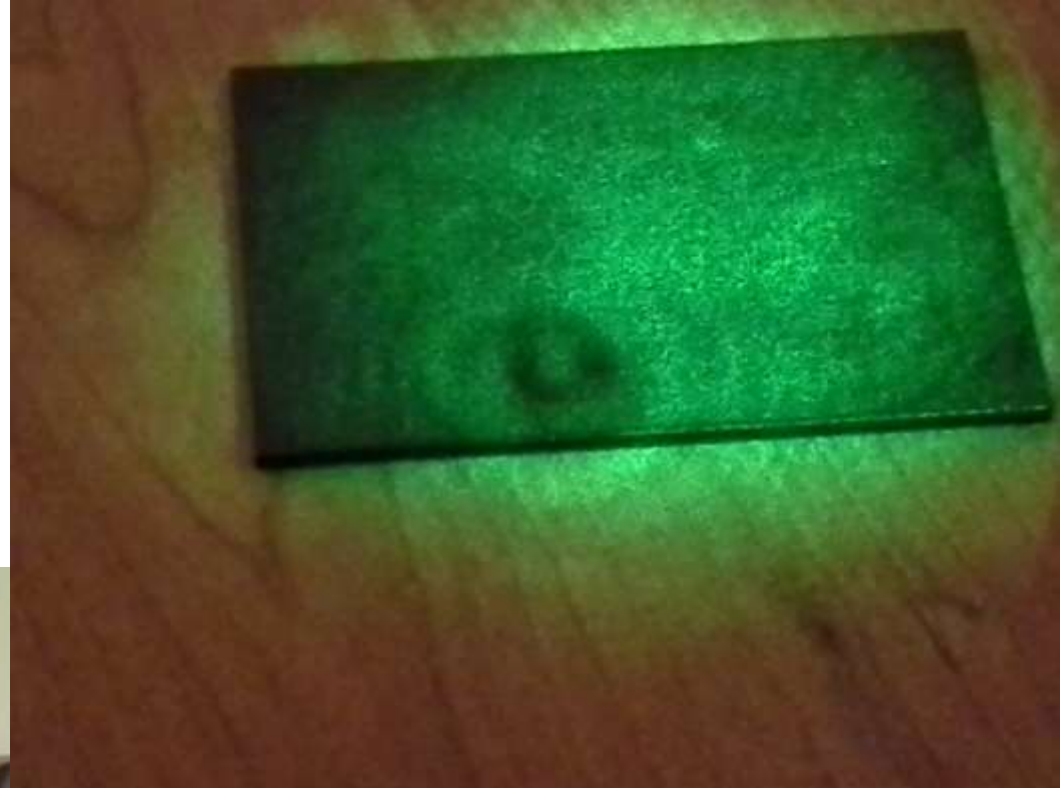




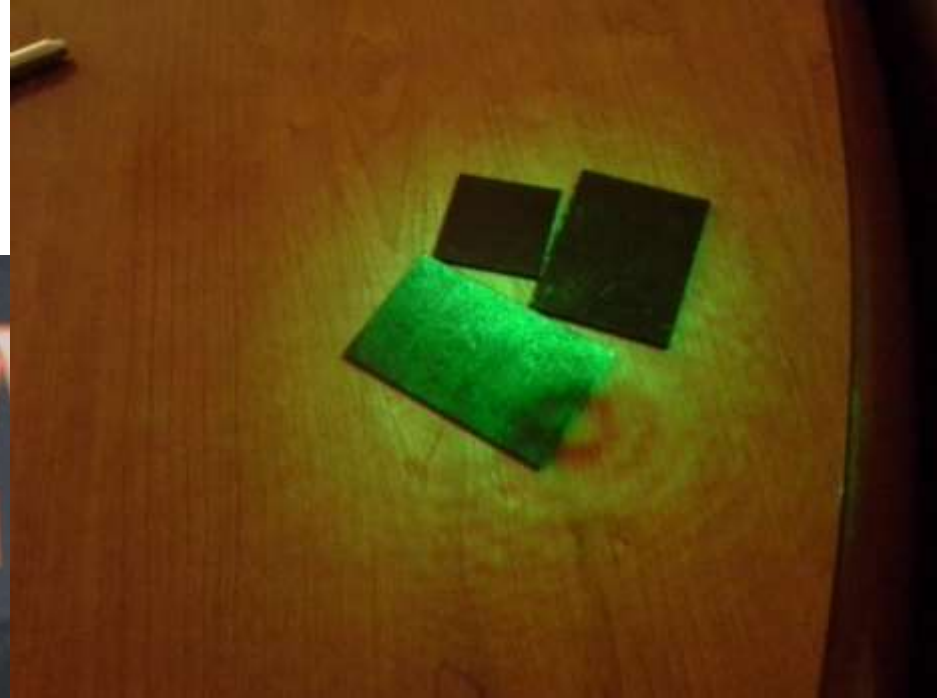
# How to cool it down 4K & characterize?



# Speckles



Sufficient scattering for  
speckle interferometry

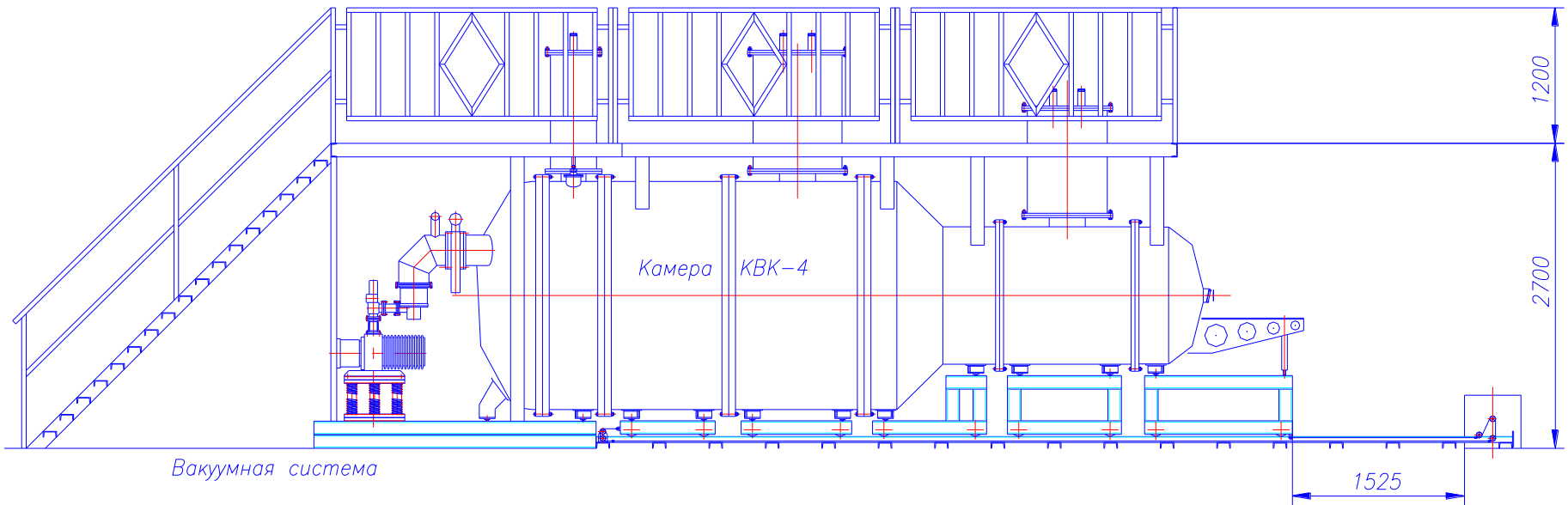




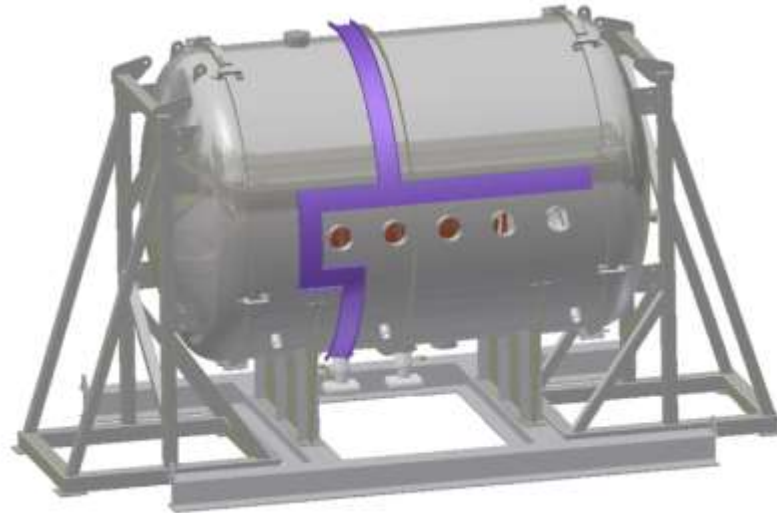




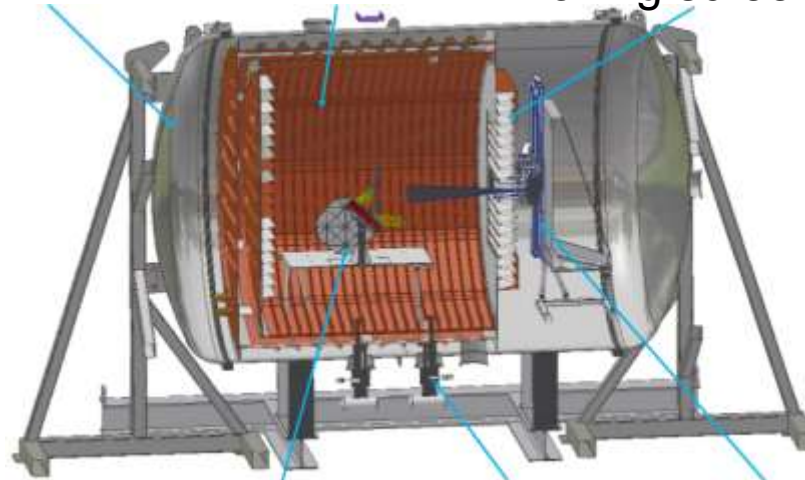
# 15 m<sup>3</sup> 4K vacuum camera for speckle interferometry of Mmron panels



# New equipment and methodology of a characterization of new panels



Vacuum chamber    Cryo chamber    Moving screen



panels    coolers



**Scanner with tracer**

**What camera  
should be  
used for  
Mmron  
components  
?**



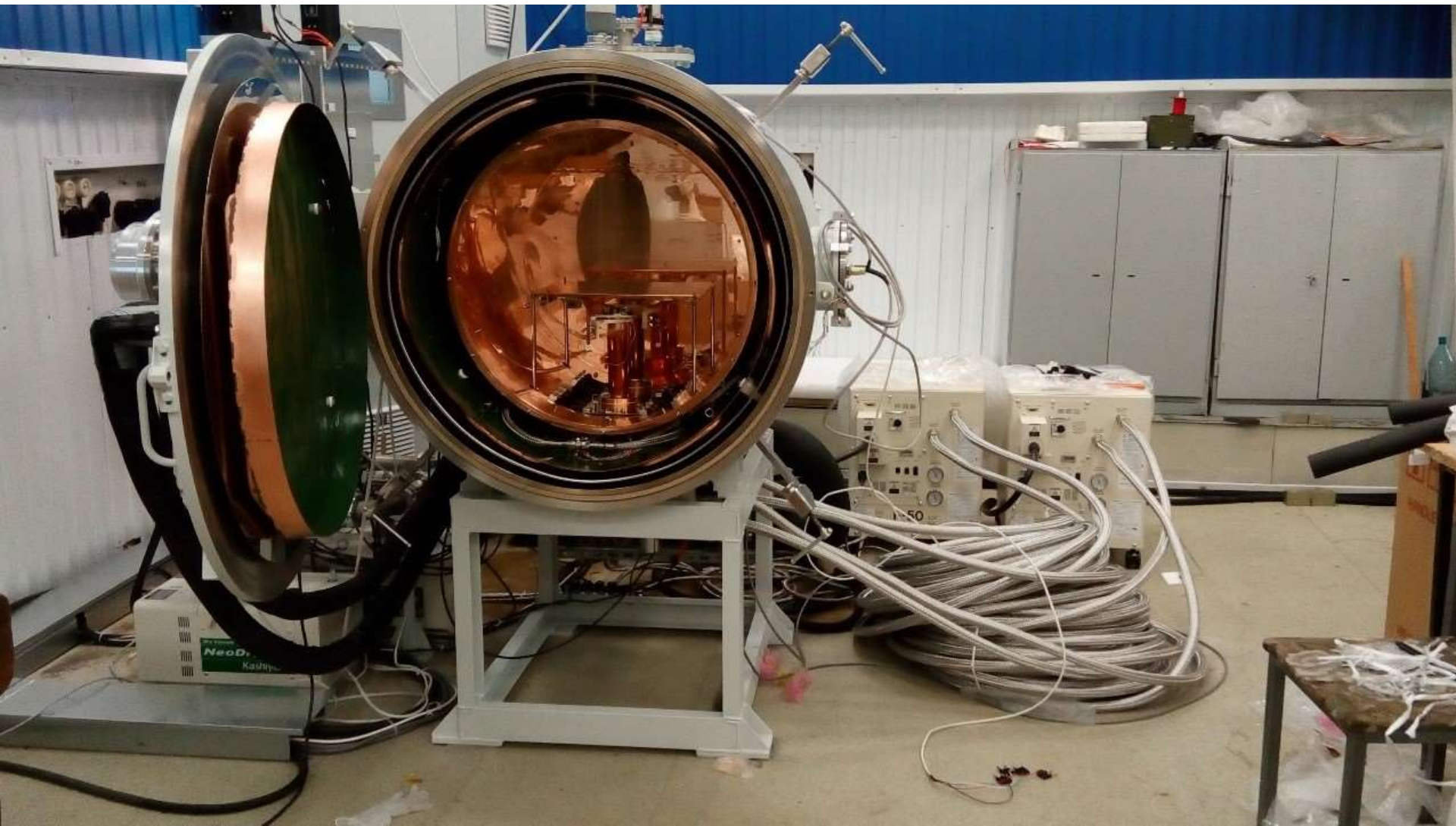
**ISS** already have and developing now some Cryovacuum cameras



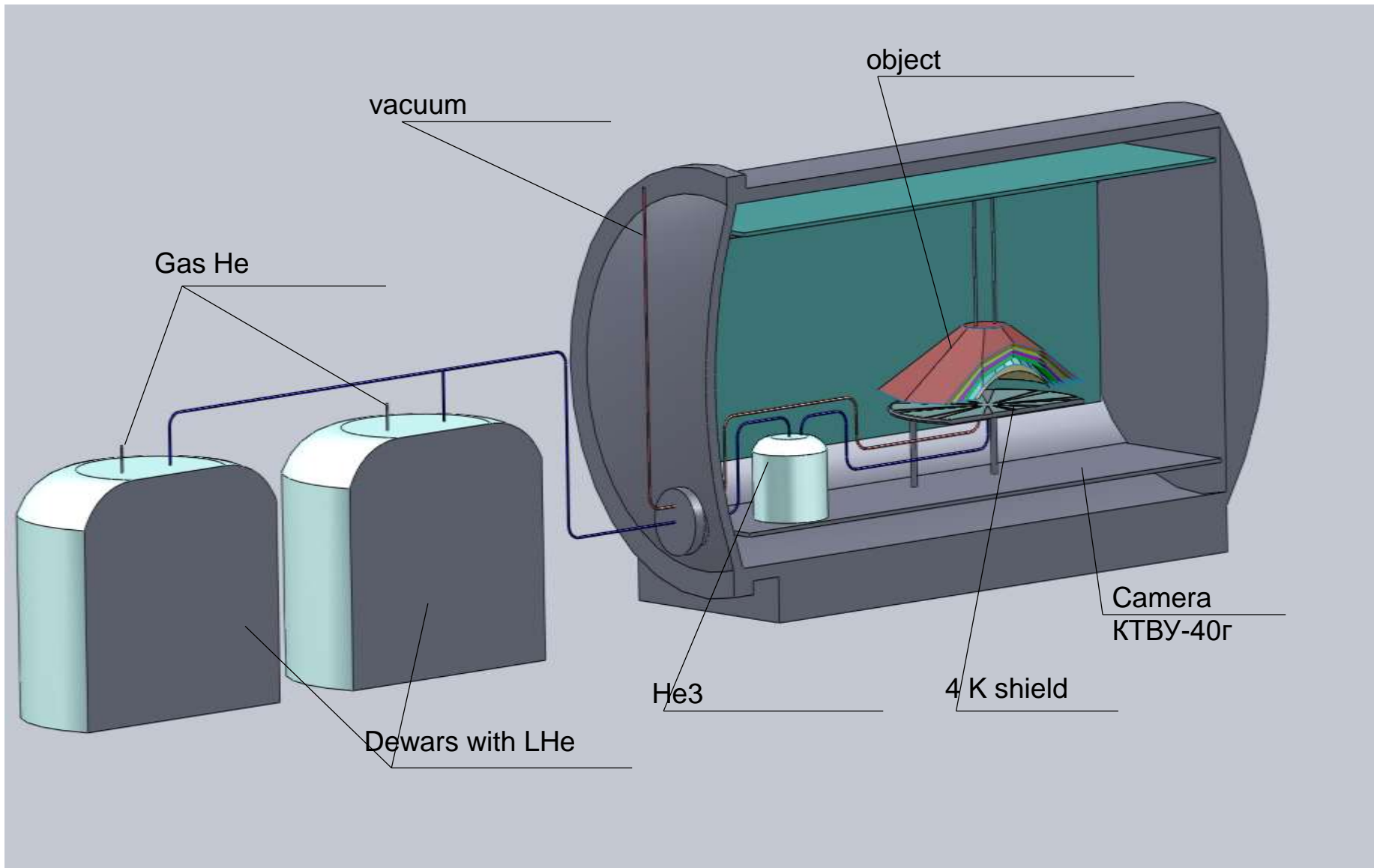


**ISS n.a.Reshetnev: Ø700x700 mm**  
**3 -300 K**

With Cryotrade Co



# Projected ISS cryovacuum camera





# IAP RAS & NNSTU have some cameras different dimensions and temperatures including 4K & SubK levels



70K

4 K

0.3 K



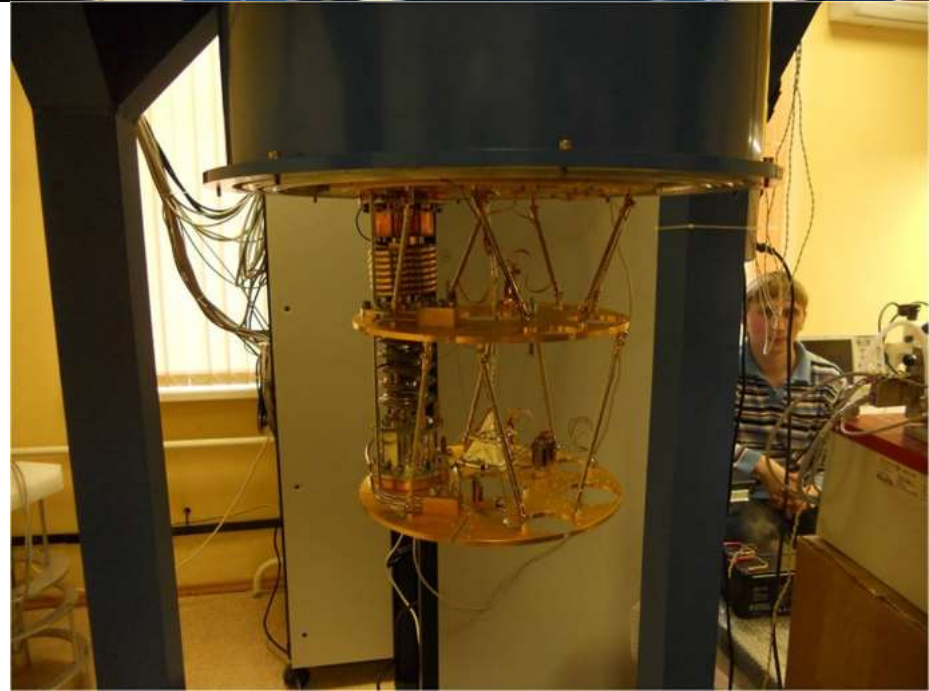


bucket



# Triton-200 Oxford Instr.

- $<10$  mK
  - LHe free
- + 0.3 K Oxford System  
for SC bolometric receivers

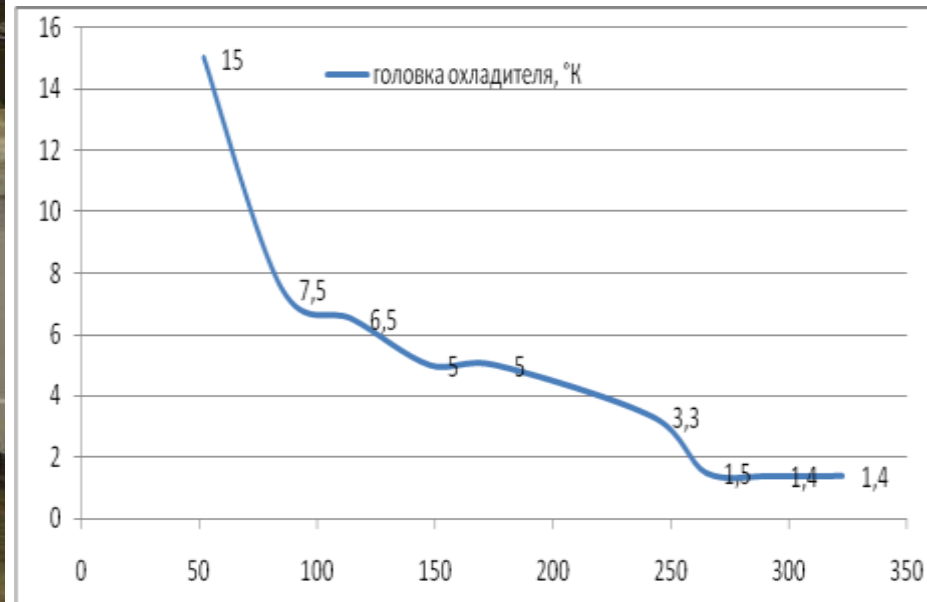


# 4K Camera for cryo THz tests (barrel)



Cryovacuum camera with P  $10^{-4}$  mBar.  
Leakage less then  $10^{-1}$  mBar / week

T phys (Janis SRDK-415D) = **1.4 K**.  
Quasioptical windows for THz



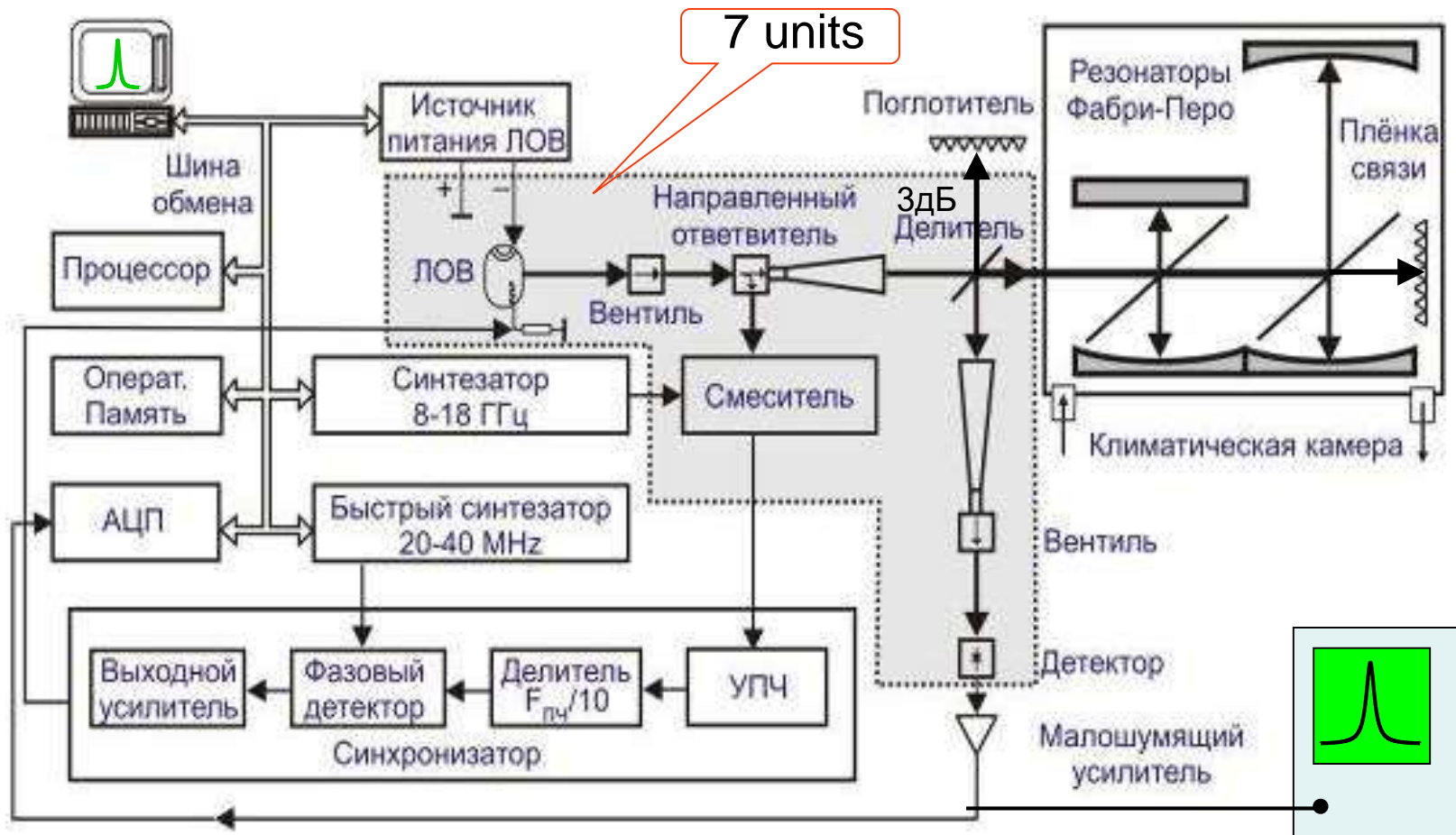
Time min



# 4K cooling system for MM & SubMM tests



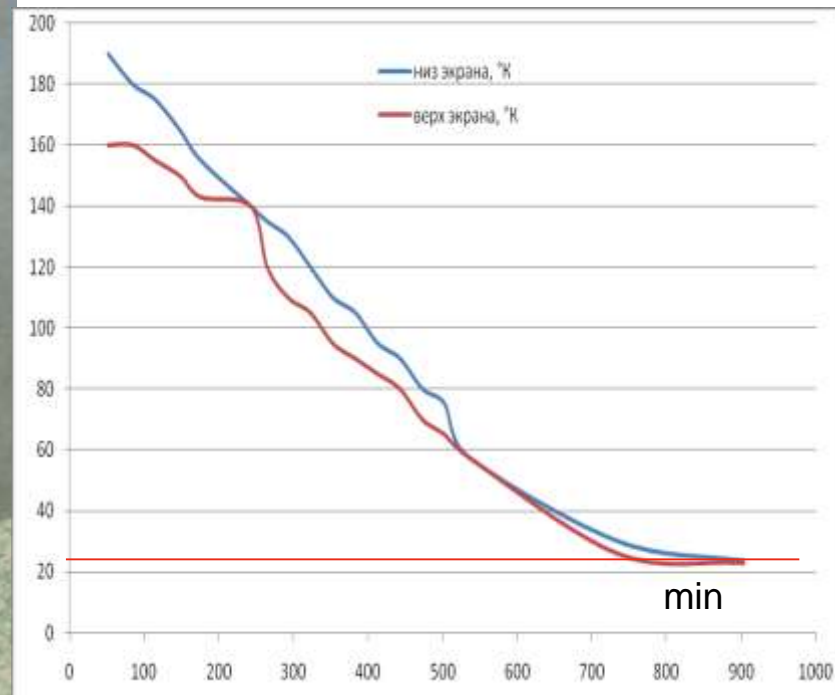
# Fabry-Perrot 36 – 520 GHz spectrometer



$$S(f) = \left[ \frac{A_0}{\Delta f^2 + (f - f_0)^2} \right] \cdot [1 + A_1(f - f_0)] + A_2$$



# Resonator & Radiation shield



dT less then **0.5 K.**

# Materials for cryogenic antenna & radiation screens

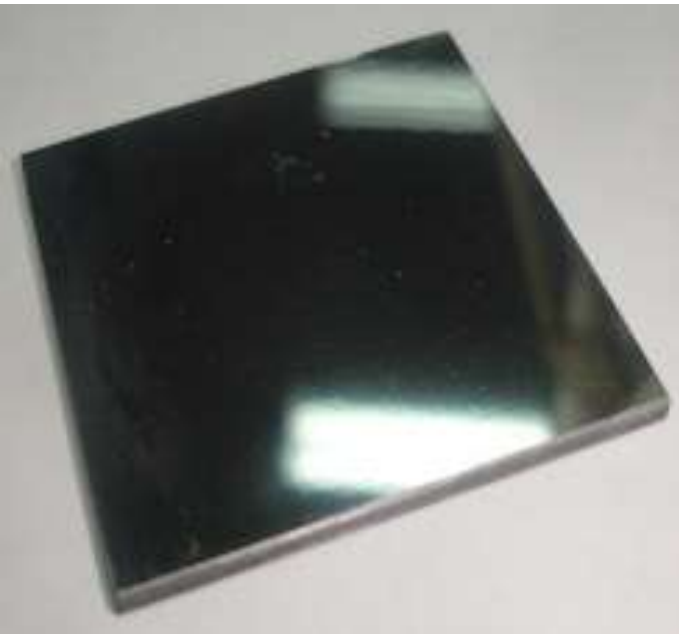
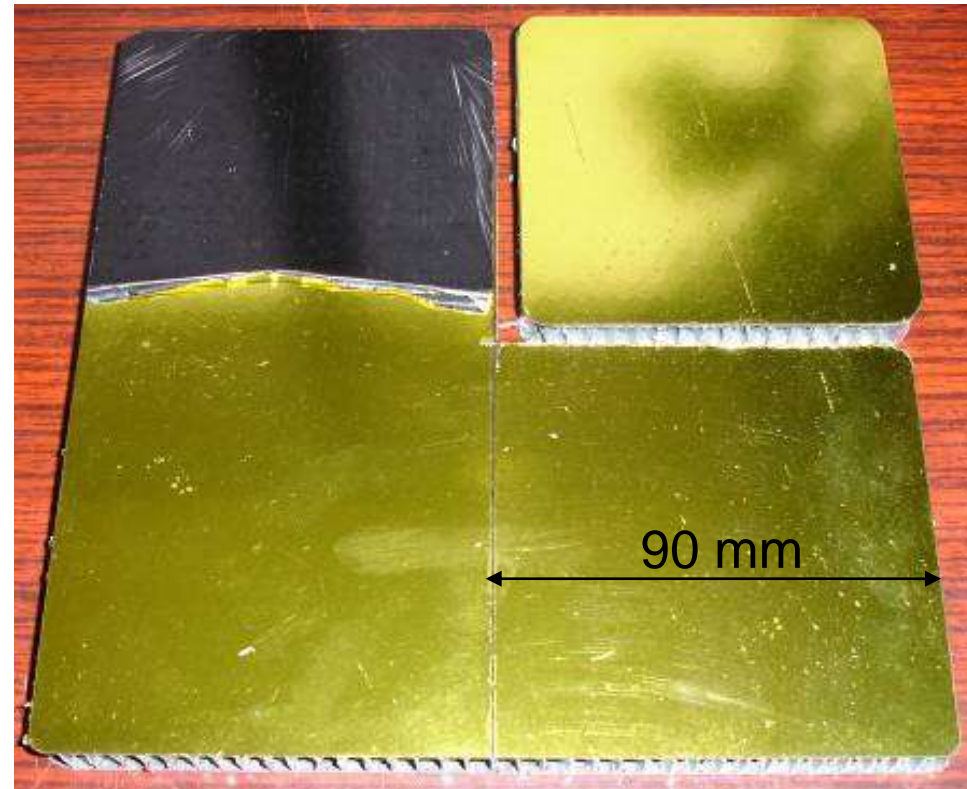
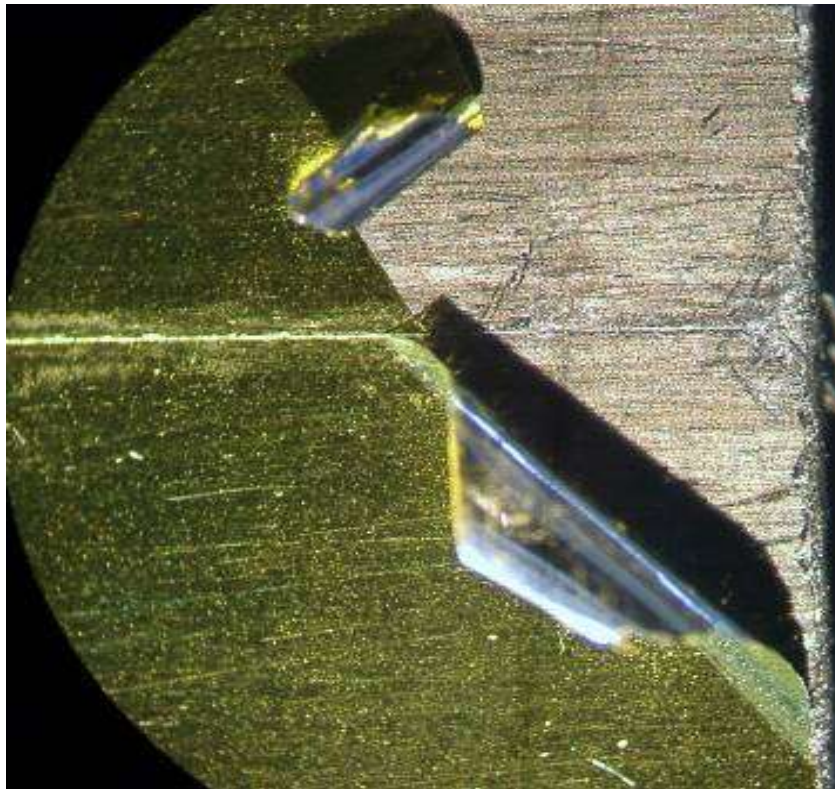


Рис.1 Фото образца №4 в рамке.



# Metalized carbon fiber for THz antenna

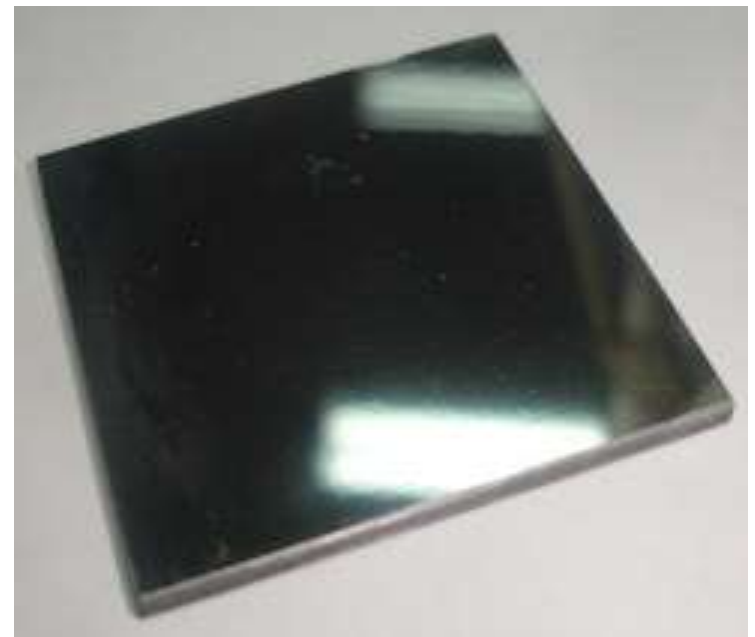
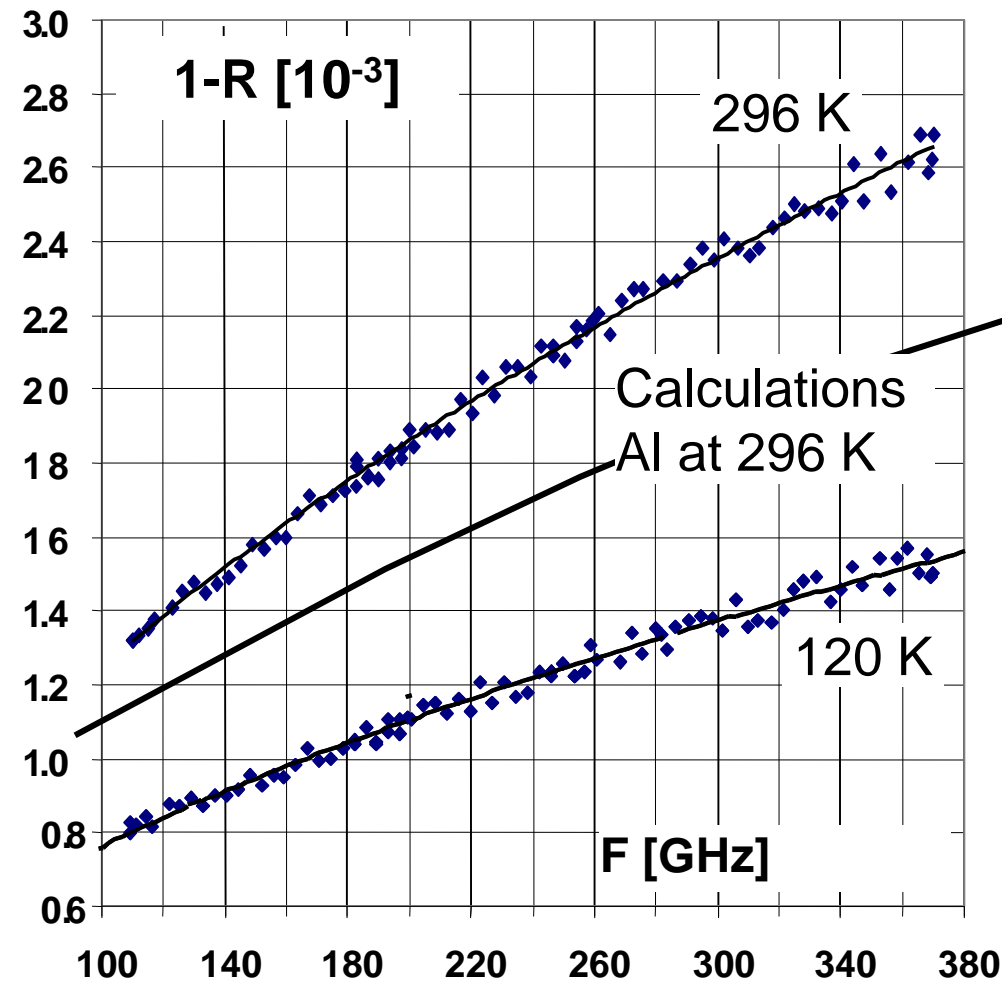
**Reflectivity Losses 3% - 4% (fibers are along E)  
+ addition 30% losses when fibers are along H.**



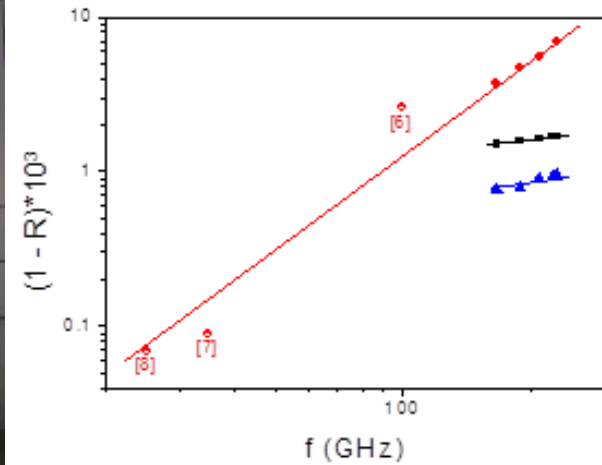
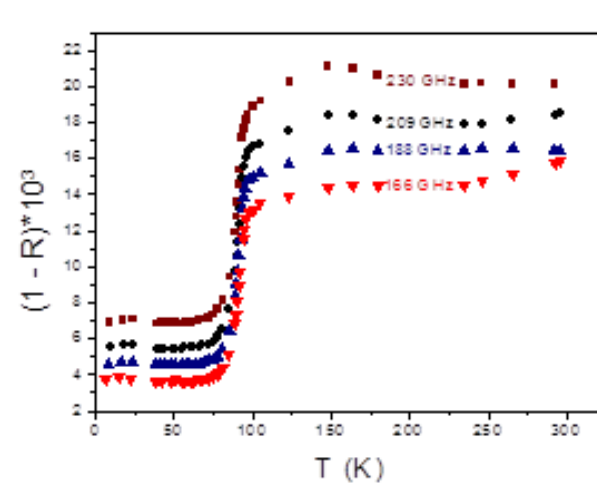


# Some results (similar with works for Plank project but T is 4 K )

There are some recommendations for designers of the Millimetron have been formulated also



# HTSC mirror



The reflection loss temperature dependence of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-d}$  at different frequencies.

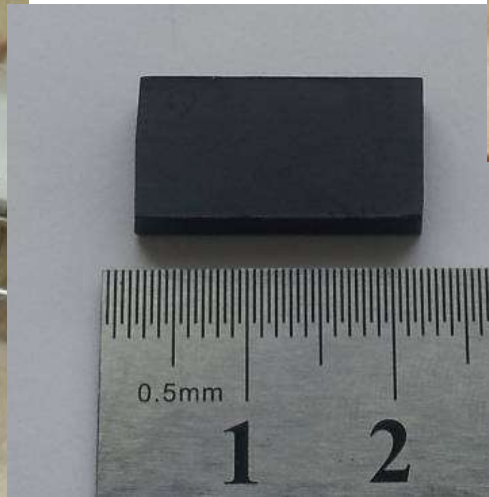
The reflection loss temperature dependence of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-d}$  at different frequencies.

The reflection loss frequency dependence at  $T = 4.2$  K. Red solid circles correspond to the data taken in the present study, the red line is the extrapolation with the  $\sim f^2$  function. Blue triangles and black squares correspond to the oxygen free copper (0.9994), data taken at 4.2 K and 296 K, respectively. Blue and black solid lines are the extrapolations by the  $f^{0.5}$  function. The semifilled circles correspond to the data points measured at lower frequencies.

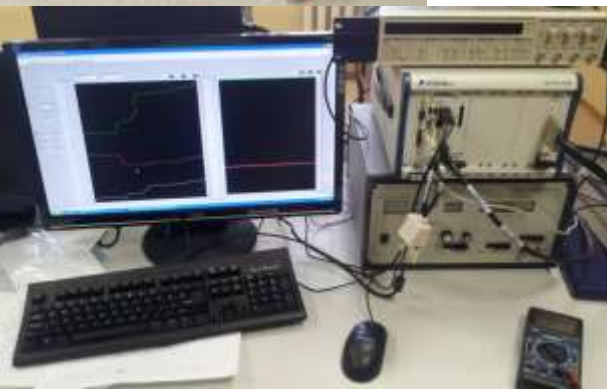
# Measurements of thermal conductivity of carbon fiber composite material (main mirror of Millimetron) in the “bucket”

Cryomech  
Pfeiffer  
Lakeshore  
CCN hard&soft

$$\lambda = Q L / S (T_1 - T_2)$$



P, W	T <sub>1</sub> , K	T <sub>2</sub> , K	ΔT, K	λ, W/Km
0,0016	25,50	4,14	21,36	0,031
0,0025	27,70	4,15	23,54	0,045
0,0036	30,11	4,17	25,93	0,059
0,0049	32,24	4,19	28,04	0,074



Thermal conductivity have been measured at 40–4K, and recommendations for designers of the Millimetron have been formulated



# Cryo actuators problem

MOOG



LIDAX

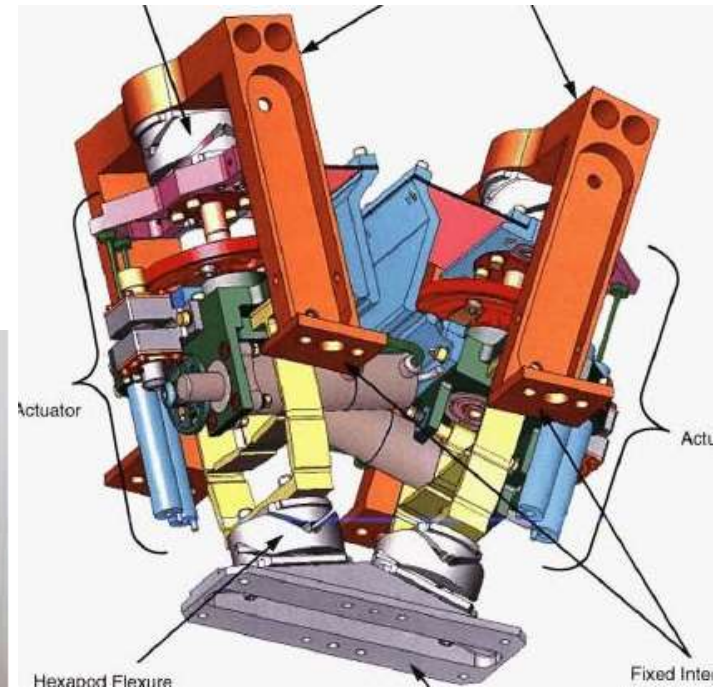
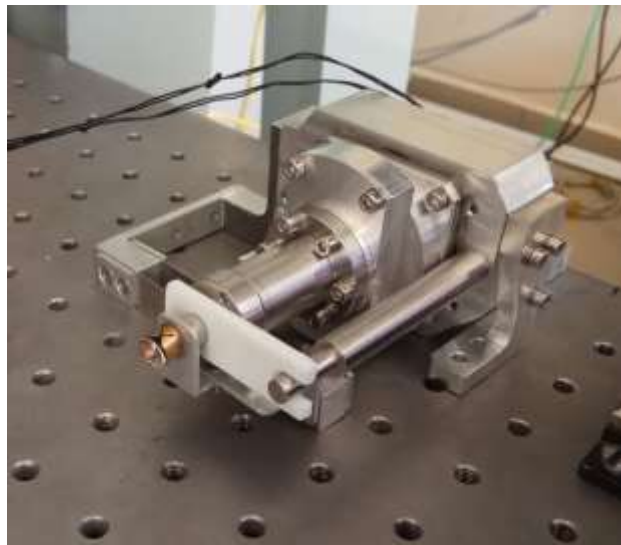


JPE

## Requirements:

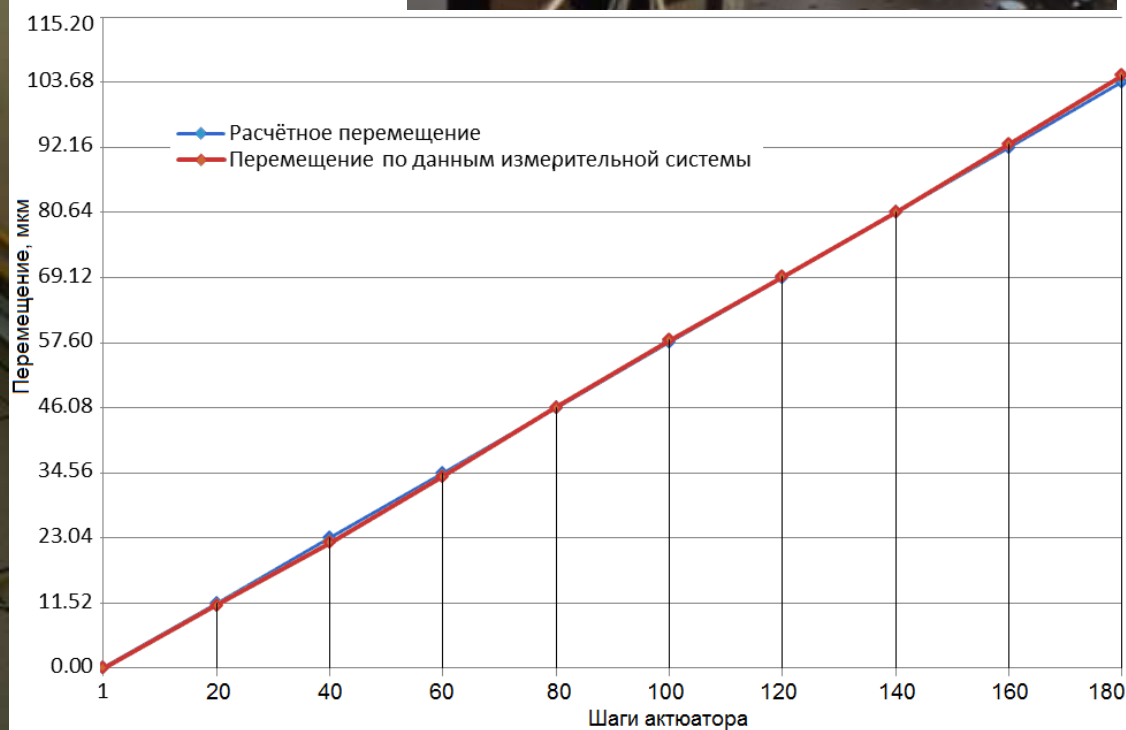
- F
- Step
- Moving length
- T

~50 H  
 $\leq 1 \mu\text{m}$   
 $\pm 1 \text{ mm}$   
4...293K

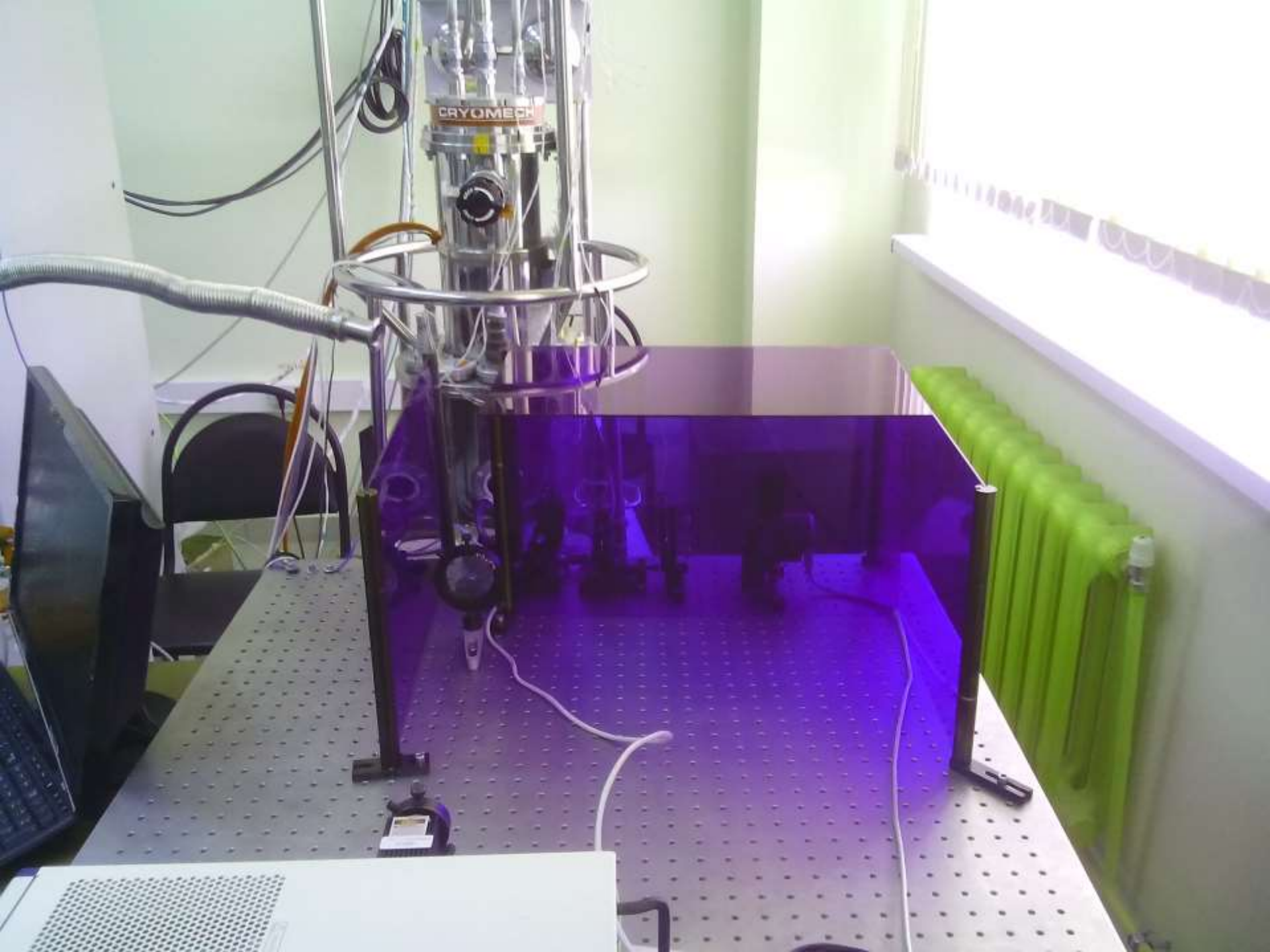


JWST actuator  
Phytron

# Cryo tests of actuators (bucket)

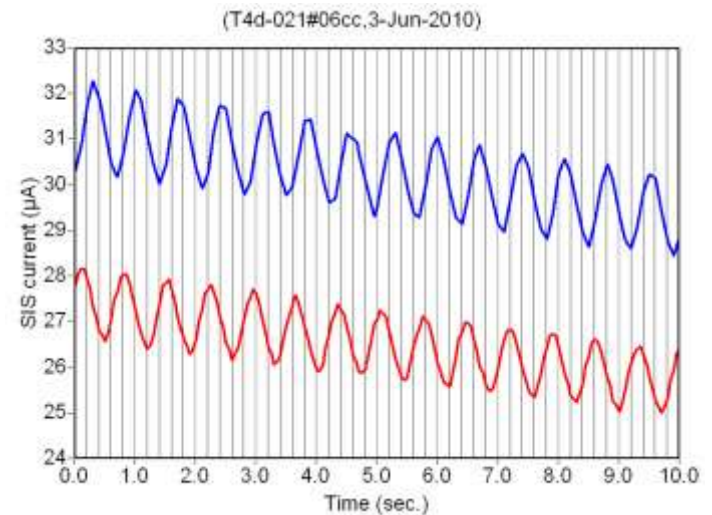
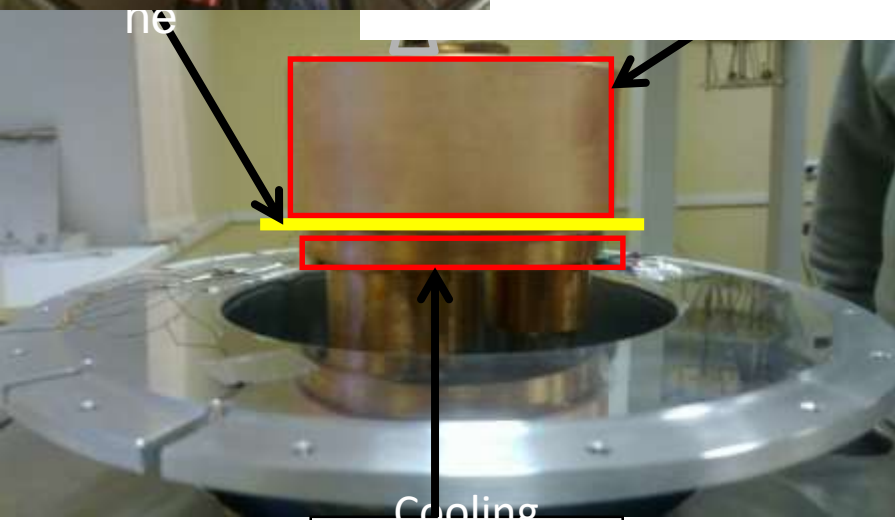
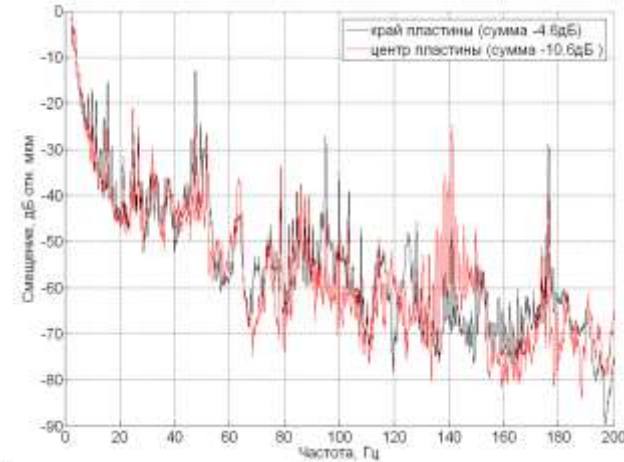
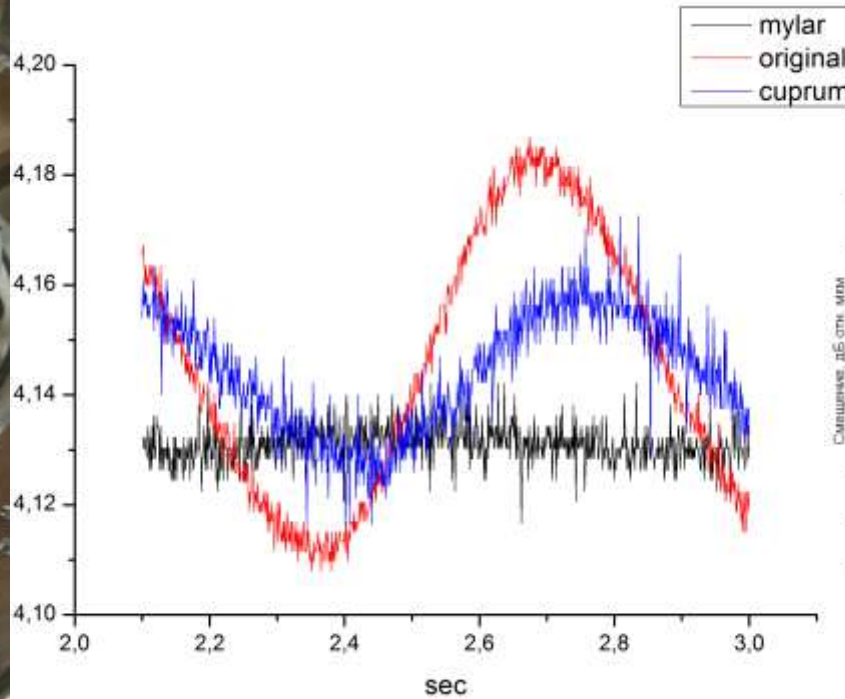






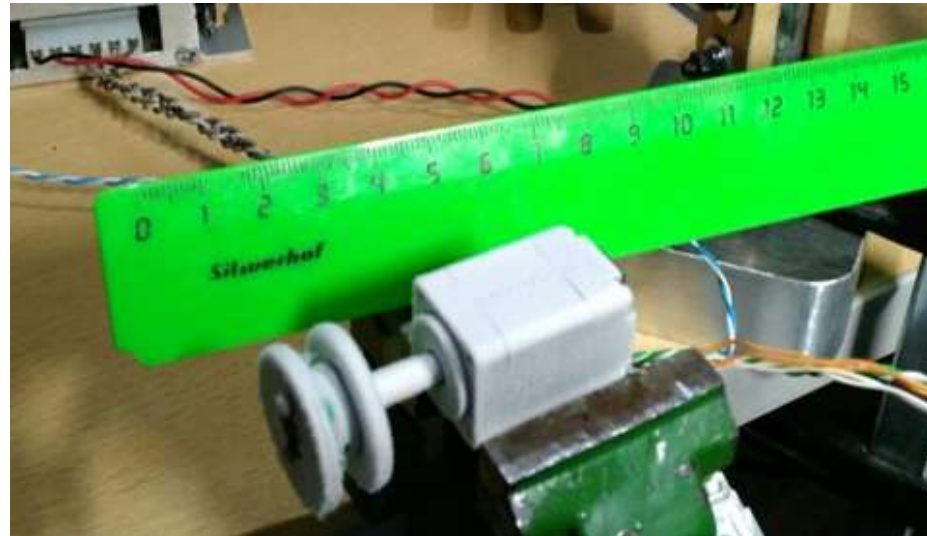


# Thermal & vibro stability measurements and T- stabilization & vibration damping



## Conclusion:

1. Leica LTD600 system (combination of a tracer and interferometer) controlled linear drifts with accuracy  $\sim 1.0\text{-}1.5\ \mu\text{m}$  with vacuum window and working cooler with vibration RMS  $\sim 15\ \mu\text{m}$
2. Confirmed Accuracy  $< 0.6\ \mu\text{m}$
3. Confirmed Repeatability  $\sim 1.0\text{-}1.5\ \mu\text{m}$
4. Measured this actuator:



## General conclusion:

1. There are developed and are in a process of development series of cryo – vacuum cameras, equipped for characterizations of material's and component's performances of the Millimetron cryo telescope and its instrumentation at cryogen temperatures.
2. Optical, mechanical, microwave and thermal performances of materials and components have been measured and some recommendations for designers have been formulated based on presented measurements

**Thank you for your attention!**